



HEARTLAND FOOTWEAR INC.

Step with Confidence!

BARNYARD TUFF 15"

Style: 70658

Comfortable, Yet Heavy-Duty For All Outdoor Work.



- Our very tough and durable slip resistant everyday work boot designed for outdoor field and agriculture environments
- Everyday plain toe agricultural and yard boot made with a durable non-crack waterproof material that maintains flexibility at low temperatures
- Brown upper with tan outsole
- Self-cleaning slip resistant outsole provides superior traction in multiple applications
- Safety of steel arch support
- Proprietary foot bed design and contoured EVA insole provide long hours of comfort
- Engineered outsole for leading indoor and outdoor slip resistance
- Made in the USA
- Environmentally friendly Prop 65 compliant- Phthalate free material

PLAIN TOE BOOT

Supplier Stock No	Item Description
70658	Brown/Tan Barnyard Tuff Plain Toe Size 4-15



Chemical Degradation Chart

Chemical Resistance	Rating
ANIMAL FAT	F
ACETIC ACID	G
ACETONE	P
AMMONIUM HYDROXIDE	E
BATTERY ACID	E
BUTYL ACETATE	P
CUTTING OIL	E
ETHYL ALCOHOL	E
ETHYLENE GLYCOL	E
VEGETABLE OIL	G
GASOLINE	G
HYDROCHLORIC ACID	E
INDUSTRIAL DETERGENT	E
LACTIC ACID	E
MILK	E
MOTOR OIL	E
OLEIC ACID	G
PHOSPHORIC ACID	E
SODIUM HYDROXIDE	E
TURPENTINE	G

CHART KEY

E=Excellent | G=Good | F=Fair | P=Poor | NR=Not Recommended | TBD=To Be Determined



GENERAL TUFF 13"

Style: 44230 PT - 44231 ST

Our most affordable multi-purpose boot.



- Easy on/off
- Contoured comfort insole for arch support
- Advanced engineered outsole design for maximum surface area contact during standard gait as well as leading-edge slip resistance
- Self-cleaning lug draft angles and rolled heel extension
- Resistant to acids, bases, alcohols, and diluted water solutions of most chemicals that are water-soluble; resistant to many acids, bases, alcohols, animal fats, oils and petroleum hydrocarbons; chemically resistant to fats, certain acids, hydrocarbons, caustics and other chemicals; resists chemicals and barnyard wastes.
- 13" height with cut off bands for adjustable boot height
- Perfect for customers who want a quality, general purpose boot at an affordable price

PLAIN TOE BOOT

Supplier Stock No	Item Description
44230	Black/Black General Tuff Plain Toe Size 5 - 13

STEEL TOE BOOT

Supplier Stock No	Item Description
44231	Black/Black General Tuff Steel Toe Size 5 - 13



Chemical Degradation Chart

Chemical Resistance	Rating
ANIMAL FAT	F
ACETIC ACID	G
ACETONE	P
AMMONIUM HYDROXIDE	E
BATTERY ACID	G
BUTYL ACETATE	P
CUTTING OIL	F
ETHYL ALCOHOL	G
ETHYLENE GLYCOL	G
VEGETABLE OIL	F
GASOLINE	P
HYDROCHLORIC ACID	G
INDUSTRIAL DETERGENT	E
LACTIC ACID	E
MILK	E
MOTOR OIL	E
OLEIC ACID	E
PHOSPHORIC ACID	G
SODIUM HYDROXIDE	E
TURPENTINE	F

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HEARTLAND FOOTWEAR INC.

Step with Confidence!

WORK TUFF 15"

Styles: 70657 ST / 70651 PT / 70650 PT

All Day Comfort for All Processing Applications



- Our very tough and durable slip resistant everyday work boot
- Made from very durable waterproof Title 21 Food Grade material,
- highly resistant to most chemicals, fertilizers, and animal fats and waste
- Steel shank in green upper for added support
- Engineered outsole for leading indoor and outdoor slip resistance
- Made in the USA
- Environmentally friendly Prop 65 compliant- Phthalate free material
- 3 versions:
 - Green upper with steel toe and gray outsole-meets ASTM F2413-11 contoured Pro Tuff PU insole for long hours of comfort and shock mitigation
 - Black upper with steel toe and gray outsole- meets ASTM F231311, formed EVA insole
 - Black upper plain toe with cream outsole and formed EVA insole
- Two outsole colors for ease of identification

STEEL TOE BOOT

Supplier Stock No	Item Description
70657	Green/Grey Work Tuff Steel Toe Size 4 - 15

STEEL TOE BOOT

Supplier Stock No	Item Description
70651	Black/Grey Work Tuff Steel Toe Size 4 - 15

Plain TOE BOOT

Supplier Stock No	Item Description
70650	Black/Cream Work Tuff PlainToe Size 4 - 15

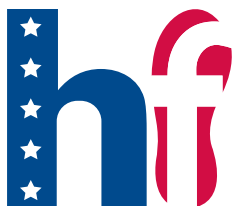


Chemical Degradation Chart

Chemical Resistance	Rating
ANIMAL FAT	F
ACETIC ACID	G
ACETONE	P
AMMONIUM HYDROXIDE	E
BATTERY ACID	E
BUTYL ACETATE	P
CUTTING OIL	G
ETHYL ALCOHOL	G
ETHYLENE GLYCOL	E
VEGETABLE OIL	F
GASOLINE	P
HYDROCHLORIC ACID	E
INDUSTRIAL DETERGENT	E
LACTIC ACID	E
MILK	E
MOTOR OIL	G
OLEIC ACID	F
PHOSPHORIC ACID	E
SODIUM HYDROXIDE	E
TURPENTINE	G

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HEARTLAND FOOTWEAR INC



Step with Confidence!

CHEM TUFF 15"

Styles: 70699 ST / 70698 PT

Our Most Durable And Comfortable Slip Resistant Boot



- Our most durable and comfortable slip resistant boot
- Extremely durable and comfortable proprietary blended high molecular weight and PVC upper and outsole, highly resistant to most chemicals, greases, animal fats and blood.
- Exceeds Title 21 Food Grade requirements.
- Maintains flexibility at subzero temperatures.
- Unique foot bed design with lower toe spring
- Self-cleaning slip resistant outsole provides superior traction in multiple applications.
- Contoured Pro Tuff PU insole for long hours of comfort and shock mitigation
- California Prop 65 compliant- Phthalate free
- Steel shank for added arch support
- Made in the USA
- Steel toe- brick upper and gray outsole- Meets ASTM F2413-11
- Plain toe- brick upper and cream outsole
- Two outsole colors for easy identification

STEEL TOE BOOT

Supplier Stock No	Item Description
70699	Brick/Grey Chem Tuff Steel Toe Size 4 - 15

PLAIN TOE BOOT

Supplier Stock No	Item Description
70698	Brick/Cream Chem Tuff Plain Toe Size 4 - 15



Chemical Degradation Chart

Chemical Resistance	Rating
ANIMAL FAT	F
ACETIC ACID	G
ACETONE	P
AMMONIUM HYDROXIDE	E
BATTERY ACID	E
BUTYL ACETATE	P
CUTTING OIL	G
ETHYL ALCOHOL	G
ETHYLENE GLYCOL	E
VEGETABLE OIL	F
GASOLINE	P
HYDROCHLORIC ACID	E
INDUSTRIAL DETERGENT	E
LACTIC ACID	E
MILK	E
MOTOR OIL	G
OLEIC ACID	F
PHOSPHORIC ACID	E
SODIUM HYDROXIDE	E
TURPENTINE	G

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Step with Confidence!

MARINE TUFF 15"

Style: 70664 PT / 70665 ST

Comfortable, Yet Heavy-Duty For All Outdoor Work



- Our very tough and durable slip resistant everyday work boot designed for marine, and elevated temperature outdoor environments.
- Available in steel toe- meets ASTM F2413-11 and plain toe.
- White upper with tan sole.
- Self-cleaning slip resistant outsole provides superior traction in multiple applications.
- Formed EVA insole.
- Easy on and off with cut off bands for adjustable boot height.
- Advanced engineered outsole design for maximum surface area contact during standard gait as well as leading edge slip resistance.
- Self-cleaning lug draft angles and rolled heel extension.
- Made in the USA
- Environmentally friendly with Prop 65 compliant- Phthalate free material.

STEEL TOE BOOT

Supplier Stock No	Item Description
70664	White/Tan Marine Tuff Plain Toe Size 6 - 13

PLAIN TOE BOOT

Supplier Stock No	Item Description
70665	White/Tan Marine Tuff Steel Toe Size 6 - 13

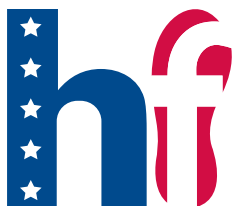


Chemical Degradation Chart

Chemical Resistance	Rating
ANIMAL FAT	F
ACETIC ACID	G
ACETONE	P
AMMONIUM HYDROXIDE	E
BATTERY ACID	E
BUTYL ACETATE	P
CUTTING OIL	G
ETHYL ALCOHOL	G
ETHYLENE GLYCOL	E
VEGETABLE OIL	F
GASOLINE	P
HYDROCHLORIC ACID	E
INDUSTRIAL DETERGENT	E
LACTIC ACID	E
MILK	E
MOTOR OIL	G
OLEIC ACID	F
PHOSPHORIC ACID	E
SODIUM HYDROXIDE	E
TURPENTINE	G

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HEARTLANDFOOTWEARINC



Step with Confidence!

GENERAL PURPOSE 16"

Style: 70450 PT

Comfortable, Waterproof Everyday General Purpose



- General Purpose everyday boot
- Plain toe with flat insole.
- Sine wave slip resistant outsole.
- Safety of steel arch support.
- Ideal for customers looking for a durable, tall, waterproof, general purpose boot that has great support.
- Made in the USA
- Environmentally friendly Prop 65 compliant- Phthalate free material.

PLAIN TOE BOOT

Supplier Stock No	Item Description
70450	Black/Black General Purpose Plain Toe Size 7 – 13



Chemical Degradation Chart

Chemical Resistance	Rating
ANIMAL FAT	F
ACETIC ACID	G
ACETONE	P
AMMONIUM HYDROXIDE	E
BATTERY ACID	E
BUTYL ACETATE	P
CUTTING OIL	G
ETHYL ALCOHOL	G
ETHYLENE GLYCOL	E
VEGETABLE OIL	F
GASOLINE	P
HYDROCHLORIC ACID	E
INDUSTRIAL DETERGENT	E
LACTIC ACID	E
MILK	E
MOTOR OIL	G
OLEIC ACID	F
PHOSPHORIC ACID	E
SODIUM HYDROXIDE	E
TURPENTINE	G

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POLY TUFF BOOT 16"

Styles: 80101 (Green) / 80103 (Orange)

Polyurethane with Composite Toe



- Meets ASTM F2413-11
- Manufactured in light weight, flexible, and strong polyurethane.
- Durable PU outperforms PVC and rubber boots in abrasion, slip resistance, thermal insulating, and temperature modulation properties.
- Excellent all day, slip resistant boot with self-cleaning outsole which provides superior traction in multiple applications.
- Ideal for agriculture, chemical, industry, oil and gas mining, outdoor, and food processing industries.

GREEN COMPOSITE TOE BOOT

Supplier Stock No	Item Description
80101	Green/Black Poly Tuff Composite Toe Size 7 - 13

ORANGE COMPOSITE TOE BOOT

Supplier Stock No	Item Description
80103	Orange/Black Poly Tuff Composite Toe Size 7 - 13

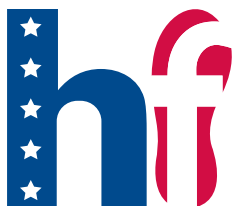


Chemical Degradation Chart

Chemical Resistance	Rating
ANIMAL FAT	E
ACETIC AC	G
ACETONE	G
AMMONIUM HYDROXIDE	G
BATTERY ACID	E
BUTYL ACETATE	E
CUTTING OIL	G/E
ETHYL ALCOHOL	E
ETHYLENE GLYCOL	E
VEGETABLE OIL	E
GASOLINE	E
HYDROCHLORIC ACID	G
INDUSTRIAL DETERGENT	E
LACTIC ACID	E
MILK	E
MOTOR OIL	NA
OLEIC ACID	G/E
PHOSPHORIC ACID	E
SODIUM HYDROXIDE	G
TURPENTINE	G

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Step with Confidence!

LINE TUFF 15"

Styles: 70648 PT / 70649 ST

Excellent Organic & Chemical Resistance



- Our basic tough and durable everyday slip resistant work boot.
- Durable industrial boot made with our proprietary flexible high molecular weight Title 21 food grade PVC alloy with good resistance to acids, oils greases, chemicals, and animal fats.
- Unique foot bed design, lower toe spring, and leading slip resistance.
- Contoured Pro Tuff PU insole for long hours of comfort and shock mitigation.
- Self-cleaning slip resistant outsole provides superior traction in multiple applications.
- California Prop 65 compliant- Phthalate free.
- Steel toe- blue upper with gray outsole, meets ASTM F2413-11.
- Plain toe- blue upper with cream outsole.
- Two outsole colors for easy identification.
- Made in the USA

STEEL TOE BOOT

Supplier Stock No	Item Description
70649	Blue/Grey Line Tuff Steel Toe Size 4 - 15

PLAIN TOE BOOT

Supplier Stock No	Item Description
70648	Blue/Cream Line Tuff Plain Toe Size 4 - 15



Chemical Degradation Chart

Chemical Resistance	Rating
ANIMAL FAT	F
ACETIC AC	G
ACETONE	P
AMMONIUM HYDROXIDE	E
BATTERY ACID	E
BUTYL ACETATE	P
CUTTING OIL	G
ETHYL ALCOHOL	G
ETHYLENE GLYCOL	E
VEGETABLE OIL	F
GASOLINE	P
HYDROCHLORIC ACID	E
INDUSTRIAL DETERGENT	E
LACTIC ACID	E
MILK	E
MOTOR OIL	G
OLEIC ACID	F
PHOSPHORIC ACID	E
SODIUM HYDROXIDE	E
TURPENTINE	G

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HEARTLANDFOOTWEARINC



Step with Confidence!

All Purpose Tuff 15"

Styles: 45566 PT / 45567 ST

Affordable Entry Level General Purpose Boot



- Entry level boot providing comfort and functionality at an attractive price point.
- Made in seamless injection molding process using our proprietary flexible PVC allow for durability.
- Sockless construction supports cleaning and minimizes bacteria.
- Unique foot bed design, lower toe spring, and sloped upper or comfort.
- Engineered outsoles with fiddles, and rolled heel for slip resistance on wet contaminated floors.
- Wide shaft, and pull and holes for easy on, heel stop for easy removal.
- Formed EVA insole.
- Available in steel toe- meets ASTM F2413-11 and plain toe.
- Black shaft and outsole
- Made in the USA
- Environmentally friendly Prop 65 compliant- Phthalate free compound.

STEEL TOE BOOT

Supplier Stock No	Item Description
45567	Black/Black All Purpose Tuff Steel Toe Size 4 - 15

PLAIN TOE BOOT

Supplier Stock No	Item Description
45566	Black/Black All Purpose Tuff Plain Toe Size 4 - 15



Chemical Degradation Chart

Chemical Resistance	Rating
ANIMAL FAT	F
ACETIC AC	G
ACETONE	P
AMMONIUM HYDROXIDE	E
BATTERY ACID	E
BUTYL ACETATE	P
CUTTING OIL	G
ETHYL ALCOHOL	G
ETHYLENE GLYCOL	E
VEGETABLE OIL	F
GASOLINE	P
HYDROCHLORIC ACID	E
INDUSTRIAL DETERGENT	E
LACTIC ACID	E
MILK	E
MOTOR OIL	G
OLEIC ACID	F
PHOSPHORIC ACID	E
SODIUM HYDROXIDE	E
TURPENTINE	G

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