

## RECOMMENDED SPARE PARTS LIST

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We recommend that you stock the following spare parts.

DESCRIPTION	ITEM NUMBER	RECOMMENDED QUANTITY
2-inch drive belts	UPM0663	2
Drive pulley	UPM0129EV	2
Bearing for pulley	UPM0324EV	2
Flanged screw ½-13 l.h.	UPM0698	1
Flanged screw ½-13 r.h.	UPM0699	1
Linear bearing	UPM0739EV	2
Locking handle for compression guide	UAM0009	1
Bumpers	UPM0576	16
Rollers	UPM0607	3
Pivot extension spring	UPM1042	2

**DRIVE BASE**

ITEM NO.	QTY.	PART NO.	DESCRIPTION
1	1	UF1020EV	Ss fhcs M6×L30
2	1	UPM0129EV	Drive pulley
3	1	UF2210EV	Square key zinc 5×5×L20
4	1	UF1340EV	Sss hk M6×L20
5	3	UF1295EV	Bhcs hk M6×L30
6	1	UF1400	Sss hk 3/8-16×3
7	3	UF1610	Hex jam nut zinc 3/8-16
8	1	UPM0038	Die spring(device base)
9	1	UPM0112	Spring locator pin
10	1	UPM0101	Tensionner spring holder
11	1	UPM0675. UPM0697	Drive base cover right side/left side
12	1	UF2220	Snap ring(medal)sh0075pa
13	2	UPM0324EV	Bearing,pulley R-12zz
14	1	UPM1233	Ss idler pulley shaft
15	1	UPM0259EV	Idler pulley
16	1	UPM0674EV, UPM0696EV	Drive base eight side/left side
17	2	UF1230EV	Bhcs M6×L10
18	2	UF1700	Reg f.w.zinc 1/4bs
19	2	UF1750	L.w.zinc 1/4
20	2	UF0002EV	Hhcs g5z M6×L16
21	1	UPM0647	Carton retainer
22	1	UPM0109	Idler pulley spacer
23	1	UPM1879	Tensionner slide
24	1	UF1070	Fhcs hk 3/8-16×3/4
25	2	UF0950	Fhcs hk 1/4-20×5/8
26	4	UF2080EV	Pop rivet s-44
27	1	UPM0029	Strip uhmw 2''×.3''thk
28	1	UPM0663	Belt,drive,2''×83.0''
29	1	UPM2540EV	Motor 1/3hp